

**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2013**



No. **17VE00301PO1**

Designation	<b>UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t10 PA ss nb</b>		
Welder	<b>BELFIORE MIRCO</b>		
Born in	<b>JESI (AN)</b>	on	<b>13/05/1981</b>
Identification	<b>BLFMRC81E13E388R</b>	Method of Identification	<b>C.F.</b> Stamp No. <b>BM</b>
Employed by	<b>BRUTTI ENRICO S.R.L. - Jesi (AN)</b>		

WPS used by welder during welding of test coupon: **01/08**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>135-D / 135-S</b>	<b>135; 138</b>
<b>Transfer mode</b>	<b>Short-arc / Spray-arc</b>	<b>Short, spray, globular and pulsed-arc</b>
<b>Product type</b>	<b>Plate</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>BW</b>	<b>Butt weld</b>
<b>Parent Metal group (ISO/TR 15608)</b>	<b>1.2</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>135-D</b>	<b>Root: Solid wire</b>
	<b>135-S</b>	<b>Fill/Cap: Solid wire/electrode core: M</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>ISO 14175: M20</b>	<b>Solid wire/electrode core: M</b>
<b>Type of current and polarity</b>	<b>135-D: DC EP; 135-S: DC EP</b>	<b>All compatible</b>
<b>Deposited thickness (mm)</b>	<b>10</b>	<b>All compatible</b>
		<b>135-D: 2 to 4</b>
		<b>135-S: 3 to 16</b>
<b>Pipe outside diameter (mm)</b>	<b>N.A.</b>	<b>135-D / 135-S: 3 to 20</b>
<b>Welding position(s)</b>	<b>PA</b>	<b>75 and over</b>
<b>Weld details / Layer technique</b>	<b>ss nb</b>	<b>PA</b>
		<b>135-D: ss nb, ss mb, bs, ss gb, ss fb</b>
		<b>135-S: ss mb, bs</b>

Type of test					
Visual	<b>Acceptable</b>	Radiographic	<b>Not tested</b>	Magnetic particle	<b>Not tested</b>
Macro	<b>Not tested</b>	Fracture	<b>Not tested</b>	Bend	<b>Acceptable</b>
				Penetrant	<b>Not tested</b>

This certificate is valid from	<b>4 April 2017</b>	to	<b>4 April 2020</b>
Issued at	<b>GENOVA</b>	on	<b>13 April 2017</b>

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**Prolongation for approval by employer / coordinator for the following 6 months**

**Prolongation for approval by examiner or test body**

Date	Signature	Position of title	Date	Signature	Position of title

The validity of this certificate is subject to compliance with the RINA document "Rules for the Certification of Industrial Welders and Welding Operators" in force upon release of this certificate

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Form UNI 9606-1/2013

**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2013**



No. **17VE00301PO2**

Designation	<b>UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t10 PA ss nb</b>		
Welder	<b>VASCONI FABIO</b>		
Born in	<b>CUPRAMONTANA (AN)</b>	on	<b>04/11/1961</b>
Identification	<b>VSCFBA61S04D211G</b>	Method of Identification	<b>C.F.</b> Stamp No. <b>VF</b>
Employed by	<b>BRUTTI ENRICO S.R.L. - Jesi (AN)</b>		

WPS used by welder during welding of test coupon: **01/08**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>135-D / 135-S</b>	<b>135; 138</b>
<b>Transfer mode</b>	<b>Short-arc / Spray-arc</b>	<b>Short, spray, globular and pulsed-arc</b>
<b>Product type</b>	<b>Plate</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>BW</b>	<b>Butt weld</b>
<b>Parent Metal group (ISO/TR 15608)</b>	<b>1.2</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>135-D</b>	<b>Root: Solid wire</b>
	<b>135-S</b>	<b>Fill/Cap: Solid wire/electrode core: M</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>ISO 14175: M20</b>	<b>Solid wire/electrode core: M</b>
<b>Type of current and polarity</b>	<b>135-D: DC EP; 135-S: DC EP</b>	<b>All compatible</b>
<b>Deposited thickness (mm)</b>	<b>10</b>	<b>All compatible</b>
		<b>135-D: 2 to 4</b>
		<b>135-S: 3 to 16</b>
<b>Pipe outside diameter (mm)</b>	<b>N.A.</b>	<b>135-D / 135-S: 3 to 20</b>
<b>Welding position(s)</b>	<b>PA</b>	<b>75 and over</b>
<b>Weld details / Layer technique</b>	<b>ss nb</b>	<b>PA</b>
		<b>135-D: ss nb, ss mb, bs, ss gb, ss fb</b>
		<b>135-S: ss mb, bs</b>

Type of test							
Visual	<b>Acceptable</b>	Radiographic	<b>Not tested</b>	Magnetic particle	<b>Not tested</b>	Penetrant	<b>Not tested</b>
Macro	<b>Not tested</b>	Fracture	<b>Not tested</b>	Bend	<b>Acceptable</b>		

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**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2013**



No. **17VE00301PO3**

Designation	<b>UNI EN ISO 9606-1 135-S P FW FM1 S t10 PB sl</b>		
Welder	<b>BELFIORE MIRCO</b>		
Born in	<b>JESI (AN)</b>	on	<b>13/05/1981</b>
Identification	<b>BLFMRC81E13E388R</b>	Method of Identification	<b>C.F.</b> Stamp No. <b>BM</b>
Employed by	<b>BRUTTI ENRICO S.R.L. - Jesi (AN)</b>		

WPS used by welder during welding of test coupon: **02/08**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>135-S</b>	<b>135; 138</b>
<b>Transfer mode</b>	<b>Spray-arc</b>	<b>Spray, globular and pulsed-arc</b>
<b>Product type</b>	<b>Plate</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>FW</b>	<b>Fillet weld</b>
Parent Metal group (ISO/TR 15608)	<b>1.2</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>Solid wire</b>	<b>Solid wire/electrode core: M</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>ISO 14175: M20</b>	<b>All compatible</b>
<b>Type of current and polarity</b>	<b>DC EP</b>	<b>All compatible</b>
<b>Material thickness (mm)</b>	<b>10</b>	<b>&gt;= 3</b>
<b>Pipe outside diameter (mm)</b>	<b>N.A.</b>	<b>75 and over</b>
<b>Welding position(s)</b>	<b>PB</b>	<b>PA, PB</b>
<b>Weld details / Layer technique</b>	<b>sl</b>	<b>sl</b>

Type of test							
Visual	<b>Acceptable</b>	Radiographic	<b>Not tested</b>	Magnetic particle	<b>Not tested</b>	Penetrant	<b>Not tested</b>
Macro	<b>Not tested</b>	Fracture	<b>Acceptable</b>	Bend	<b>Not tested</b>		

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**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2013**



No. **17VE00301PO4**

Designation	<b>UNI EN ISO 9606-1 135-S P FW FM1 S t10 PB sl</b>		
Welder	<b>VASCONI FABIO</b>		
Born in	<b>CUPRAMONTANA (AN)</b>	on	<b>04/11/1961</b>
Identification	<b>VSCFBA61S04D211G</b>	Method of Identification	<b>C.F.</b> Stamp No. <b>VF</b>
Employed by	<b>BRUTTI ENRICO S.R.L. - Jesi (AN)</b>		

WPS used by welder during welding of test coupon: **02/08**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>135-S</b>	<b>135; 138</b>
<b>Transfer mode</b>	<b>Spray-arc</b>	<b>Spray, globular and pulsed-arc</b>
<b>Product type</b>	<b>Plate</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>FW</b>	<b>Fillet weld</b>
Parent Metal group (ISO/TR 15608)	<b>1.2</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>Solid wire</b>	<b>Solid wire/electrode core: M</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>ISO 14175: M20</b>	<b>All compatible</b>
<b>Type of current and polarity</b>	<b>DC EP</b>	<b>All compatible</b>
<b>Material thickness (mm)</b>	<b>10</b>	<b>&gt;= 3</b>
<b>Pipe outside diameter (mm)</b>	<b>N.A.</b>	<b>75 and over</b>
<b>Welding position(s)</b>	<b>PB</b>	<b>PA, PB</b>
<b>Weld details / Layer technique</b>	<b>sl</b>	<b>sl</b>

Type of test							
Visual	<b>Acceptable</b>	Radiographic	<b>Not tested</b>	Magnetic particle	<b>Not tested</b>	Penetrant	<b>Not tested</b>
Macro	<b>Not tested</b>	Fracture	<b>Acceptable</b>	Bend	<b>Not tested</b>		

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